

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
18 October 2001 (18.10.2001)

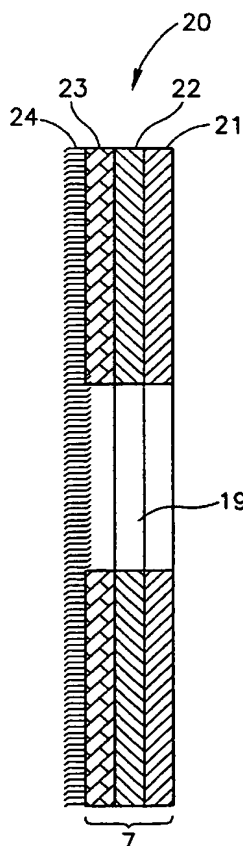
PCT

(10) International Publication Number
WO 01/76862 A2

- (51) International Patent Classification⁷: **B31B 1/90**
- (21) International Application Number: **PCT/IL01/00338**
- (22) International Filing Date: **12 April 2001 (12.04.2001)**
- (25) Filing Language: **English**
- (26) Publication Language: **English**
- (30) Priority Data:
60/196,355 12 April 2000 (12.04.2000) US
60/261,903 15 January 2001 (15.01.2001) US
60/277,800 21 March 2001 (21.03.2001) US
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- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European

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(54) Title: **DRINK POUCHES AND METHODS OF PRODUCING THEM**



(57) Abstract: There are disclosed methods of making drinking pouches constructed from at least two panels of flexible laminate web material, at least a first panel thereof having a structural layer (21), a barrier layer (22) and a sealant layer (23), the sealant layer having a first thickness. An exemplary method comprises the steps of punching a hole (19) through the first panel, extruding molten sealant onto the sealant layer (24), thereby occluding the hole, colling the first panel and joining the panels together to thereby form a drinking pouch.

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